

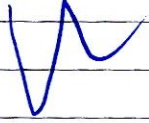
Work Order ID 159261

Friday, April 07, 2017 7:15:12 AM

159261

Page 1

Item ID: D206-811-013 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: 206 A/B Replacement Engine Mount (s/n 2609 and sub)
Start Date: 4/7/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 4/7/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: disassemble

Approvals: Process Plan:  Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-811-1	B

110	Pick Kit	0.00
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110

Packaging

Packaging

Memo

PULL FROM STOCK:
1 X D206-811-013 B157069
DISASSMEBLE ENTIRELY, RETURN PARTS TO STOCK UNDER
ORIGINAL B/N'S

0.00

DAS
6
8-89

APR 11 2017

130	Packaging	0.00
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130

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D206-811-013
Location: _____
PPP Rev: _____

0.00

4/7/17 SP

140	QC21- Final Inspection - Work Order Release	0.00
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140

QC

Quality Control

Memo

0.10

 4/7/17

Work Order ID 159261

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159261

Page 1

Item ID: D206-811-013 **Accept** ***N900040100*** **Setup Start *NS1***
Revision ID: **Stop *NS2***
Item Name: 206 A/B Replacement Engine Mount (s/n 2609 and sub)
Start Date: 4/7/2017 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 4/7/2017 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference: disassemble

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start *NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Picklist Print

Page 1

Friday, April 07, 2017 7:15:11 AM

Work Order ID: 159261

159261

Parent Item: D206-811-013

D206-811-013

Parent Item Name: 206 A/B Replacement Engine Mount (s/n 2609 and sub)

Start Date: 4/7/2017

Required Date: 4/7/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B
14.06.19 AS PER IIN REV.B DD VERF:JLM IPP REV:C 14.07.07
per chg002/ECN14-584 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-811-013		Manufactured	No				Each	0.0000		1			
D206-811-013									**				
206 A/B Replacement Engine Mount (s/n 2609 and sub)													
D4880-041		Manufactured	No				Each	3.0000		-1			
D4880-041									**				
206A/B FWD Leg Assembly, LH													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST230a		3							
				121015		1							
				157895		2							
D4880-042		Manufactured	No				Each	2.0000		-1			
D4880-042									**				
206A/B FWD Leg Assembly, RH													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST230a		2							
				120977		1							
				154556		1							
D4881-041		Manufactured	No				Each	3.0000		-1			
D4881-041									**				
206A/B AFT Leg Assembly, LH													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST230a		3							
				121605		1							
				152532		2							

DAS
6
9-89

APR 07 2017

DAS
6
9-89

APR 07 2017

DAS
6
9-89

APR 07 2017

Picklist Print

Friday, April 07, 2017 7:15:11 AM

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Work Order ID: 159261

159261

Parent Item: D206-811-013

D206-811-013

Parent Item Name: 206 A/B Replacement Engine Mount (s/n 2609 and sub)

Start Date: 4/7/2017

Required Date: 4/7/2017

Start Qty: 1.00

Required Qty: 1.00

D4881-042 Manufactured No Each 2.0000 -1 **APR 07 2017**

D4881-042

206A/B AFT Leg Assembly, RH

Location

Loc Qty

Loc Code

ST230a

2

134496

1

157901

1

D4882-041 Manufactured No Each 1.0000 -1 **APR 07 2017**

D4882-041

206A/B Leg Assembly LH

Location

Loc Qty

Loc Code

ST230a

1

121497

1

D4882-042 Manufactured No Each 1.0000 -1 **APR 07 2017**

D4882-042

206A/B Leg Assembly RH

Location

Loc Qty

Loc Code

ST230a

1

123330

1

Picklist Print

Wednesday, May 20, 2015 11:32:00 AM

Page 1

Work Order ID: 132955

132955

Parent Item: D206-811-013

D206-811-013

Parent Item Name: 206 A/B Replacement Engine Mount (s/n 2609 and sub)

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B
14.06.19 AS PER IIN REV.B DD VERF:JLM IPP REV:C 14.07.07
per chg002/ECN14-584 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4880-041 *D4880-041* 206A/B FWD Leg Assembly, LH		Manufactured	No				Each	5.0000		1		DAS 26 9-89	
	DAS 28 9-89			<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST135			5						
				121015			2						
				121496			3						
D4880-042 *D4880-042* 206A/B FWD Leg Assembly, RH		Manufactured	No				Each	4.0000		1		DAS 26 9-89	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
	DAS 28 9-89			ST135			4						
				120977			1						
				121444			3						
D4881-041 *D4881-041* 206A/B AFT Leg Assembly, LH		Manufactured	No				Each	4.0000		1		DAS 26 9-89	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
	DAS 28 9-89			ST135			4						
				121097			1						
				121605			3						

OCT 22 2015

Picklist Print

Wednesday, May 20, 2015 11:32:00 AM

Page 2

Work Order ID: 132955

132955

Parent Item: D206-811-013

D206-811-013

Parent Item Name: 206 A/B Replacement Engine Mount (s/n 2609 and sub)

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 1.00

Required Qty: 1.00

D4881-042

Manufactured No

Each 3.0000

D4881-042

206A/B AFT Leg Assembly, RH

DAS
28
9-89

Location

Loc Qty

Loc Code

ST135

3

121115

1

121637

2

**

①

B134496

D4882-041

Manufactured No

Each 4.0000

D4882-041

206A/B Leg Assembly LH

DAS
28
9-89

Location

Loc Qty

Loc Code

ST135

4

121016

1

121497

3

Each

4.0000

**

1

D4882-042

Manufactured No

Each 4.0000

D4882-042

206A/B Leg Assembly RH

DAS
28
9-89

Location

Loc Qty

Loc Code

ST134

4

123330

4

**

1

OCT 22 2015

Wednesday, May 20, 2015 11:32:00 AM

Shop Packet Print

Page 2

Picklist Print

Wednesday, December 02, 2015 10:58:59 AM

Page 1

Work Order ID: 139413

139413

Parent Item: D206-811-013

D206-811-013

Parent Item Name: 206 A/B Replacement Engine Mount (s/n 2609 and sub)

Start Date: 11/27/2015

Required Date: 11/30/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B
14.06.19 AS PER IIN REV.B DD VERF:JLM IPP REV:C 14.07.07
per chg002/ECN14-584 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-811-013

Manufactured

No

Each

0.0000

1

D206-811-013

206 A/B Replacement Engine Mount (s/n 2609 and sub)

1 X132985

MF 15-12-02